

Tweco No.2 Type Torch

Air Cooled MIG Welding Torch

Rating: 200A CO₂ 150A mixed gas @ 60% duty cycle, EN60974-7 .023"- .045"/0.6mm to 1.2mm wires



Model			
Stock Code 10ft	Stock Code 12ft	Stock Code 15ft	Model Description
2-10E	2-12E	2-15E	Welding Torch c/w Euro Fitting
2-10T	2-12T	2-15T	Welding Torch c/w Tweco Fitting

Nozzles		
Stock Code	Description	
A 22-50	Nozzle Adjustable 1/2"/13mm Bore	
22-62*	Nozzle Adjustable 5/8"/16mm Bore	
B 24CT-50S	Nozzle Fixed Coarse Thread 1/2"/13mm Bore	
24CT-62S	Nozzle Fixed Coarse Thread 5/8"/16mm Bore	
24CT-75S	Nozzle Fixed Coarse Thread 3/4"/19mm Bore	
C 23-50	Nozzle Self Insulated 1/2"/13mm Bore	
23-62	Nozzle Self Insulated 5/8"/16mm Bore	
23-75	Nozzle Self Insulated 3/4"/19mm Bore	

Contact Tips		
Stock Code	Description	
D 14-23	Contact Tip .023"/0.6mm ECu	
14-30*	Contact Tip .030"/0.8mm ECu	
14-35	Contact Tip .035"/0.9mm ECu	
14-40	Contact Tip .040"/1.0mm ECu	
14-45	Contact Tip .045"/1.2mm ECu	
E 14H-30	Contact Tip .030"/0.8mm ECu HD	
14H-35	Contact Tip .035"/0.9mm ECu HD	
14H-40	Contact Tip .040"/1.0mm ECu HD	
14H-45	Contact Tip .045"/1.2mm ECu HD	

Liners		
Stock Code	Description	
F 42-3035-15*	Liner Conduit .030"- .035"/0.8-0.9mm x 15ft	
42-4045-15	Liner Conduit .040"- .045"/1.0-1.2mm x 15ft	
42N-3035-15	Nylon Conduit .030"- .035"/0.8-0.9mm x 15ft	

Components		
Stock Code	Description	* Denotes Standard Build
1 32*	Adjustable Nozzle Insulator	
2 34CT	Nozzle Insulator Coarse Thread (24CT Nozzles)	
3 52*	Gas Diffuser	
4 52FN	Gas Diffuser for Coarse Thread Nozzle Insulator	
5 62A45	45° Conductor Tube	
62J60*	60° Conductor Tube	
6 102	Block c/w Spacer & Screws	
7 T5044	Cable Clamp	
8 T8011S	Spring Cable Support c/w Ball Joint	
9 244T	Control Wire Terminals	
10 200-10E	Hyperflex Cable Assembly x 10ft Euro Fittings	
200-12E	Hyperflex Cable Assembly x 12ft Euro Fittings	
200-15E	Hyperflex Cable Assembly x 15ft Euro Fittings	
200-10	Hyperflex Cable Assembly x 10ft Tweco Fittings	
200-12	Hyperflex Cable Assembly x 12ft Tweco Fittings	
200-15	Hyperflex Cable Assembly x 15ft Tweco Fittings	
11 B82BJ	Handle c/w Screws (Ball Joint Style)	
12 B92	Trigger Switch	
13 152	Hanger Hook	
14 122FMS	Screw Kit	
15 T1522	Cable Terminal Male	
16 T1542	Lock Nut	
17 T2841	Spring Cable Support	
18 X6RC	Gun Plug Housing c/w Nut	
19 4M-S	Gun Plug Screw	
20 174X-2	Gun Plug Nut c/w Insert	
21 Spring Pin 2	Spring Pin Assembly	
22 174EX-1	Gun Plug Body c/w Spring Pins	
23 174EX-1G	Gun Plug 'O' Ring	
24 T9001	Liner Nipple 'O' Ring	
25 T1577	Liner Retaining Nut	